



RCI - XM2BE Replacement Magazine System for Benelli M1, M2, SBE1, and SBE2 - Patent Pending

Installation Instructions

For all models available, first and foremost, make sure your gun is clear of all ammunition and in a safe condition.

Please read ALL instructions before beginning. Always wear safety glasses when working on your gun.

1. Following the gun's instruction manual, break gun down to the point that you can remove the existing factory Magazine tube.
 2. If qualified to do so with proper tools and experience, remove the existing magazine tube. This may require heating the receiver to burn out the factory thread tightening agent (**Careful not to burn the Plastic for grip stabilizer bushing as you will reuse this part when installing the XM2BE**). If you are not sure how to remove the tube, consult or have a local qualified gunsmith remove it for you. RCI is not responsible in any way for damage to your gun.
 3. Once the receiver tube threads are cleaned and free of old thread tightening agent, you are ready to install your RCI-XM2BE.
 4. The RCI-XM2BE comes ready to install with the factory spring and follower held in the tube with a zip tie.
DO NOT Remove Zip Tie Until Install is Complete!
 5. Remove Barrel Nut and set aside for later assembly of the gun.
 6. Put the plastic for grip stabilizer bushing on the XM2BE stainless steel union the same way it was on the factory tube.
 7. Put Loctite® Threadlocker Blue 242® or equivalent on the threads of the stainless steel union. Thread the stainless union end of the tube into the Base of the receiver where the Stock magazine tube used to reside and tighten by hand.
 8. Once tightened, Cut zip tie and remove. You will hear the follower snap into place.
 9. Unthread the aluminum tube from the stainless steel union to expose **three or four threads only**. Put red (or permanent) thread tightening agent on, covering 360 degrees of the threads, and re-tighten. As an option - once tightened you can loosen up to ½ turn to line up the XM2BE logos with your gun (no more than that).
- Note: When the gun is back together, the red thread tightening agent (once cured) will solidify the connection.**
10. Reinstall your Barrel and fore grip in the same manner as with the stock configuration of your gun.
 11. Slip the Barrel Nut over the tube, slide it to the thread location, and tighten the nut until gun is together.

Congratulations, you are ready to go to the range. Note: a Barrel clamp is not required for this system.

All Roth Concept Innovations ("RCI") products have a 1 year limited warranty. The warranty applies towards defects in materials or workmanship. Any repairs or modifications not done by RCI voids any warranty.

Disclaimer - ALWAYS PRACTICE SAFE FIREARM HANDLING!!! DO NOT POINT GUN AT YOURSELF OR ANYONE ELSE, EVEN WHEN LOADING! KEEP HANDS CLEAR OF BARREL! Roth Concept Innovations LLC is not responsible for any accidents/injuries that could occur while mishandling/misusing any of our products, or any other unsafe actions performed by user, including but not limited to: unsafe firearm handling. WHEN LOADING GUN, HAVE SAFETY ON! DO NOT LOAD AMMO IN CHAMBER UNTIL YOU ARE READY TO FIRE. IN CASE OF MECHANICAL ISSUES WITH YOUR GUN or any RCI Products, REMEMBER TO ALWAYS MAKE SURE YOUR GUN IS SAFE BEFORE ADDRESSING ANY ISSUES (i.e. EMPTY CHAMBER)!

Disclaimer - U.S. Regulations: It is your responsibility to know and follow All, Federal, State and local gun laws regarding owning, possessing, using, buying, selling, distributing, or any other aspect in respects of Roth Concept Innovation's products.