

INSTALLATION GUIDE

Shotgun *Magazine Upgrade Kit*

REMMAG Installation Instructions

Remington 870, 1100, 11-87 and Similar 12ga. Shotguns

WARNING: UNLOAD AND PROPERLY CLEAR THE WEAPON BEFORE ATTEMPTING TO INSTALL ANY COMPONENT!!!

- 1. Remove barrel and bolt assembly from the receiver.
- 2. **1100 Models** Remove the magazine spring retainer with snap ring pliers or gently pry it out with a flat screwdriver.

11-87 Models – Insert a screwdriver or similar tool in the center slot of the magazine spring retainer. Depress the retainer and rotate it to align its grooves with the tabs on the magazine tube. Carefully allow the retainer to be pushed out of the tube.

THE MAGAZINE RETAINER IS UNDER TENSION - USE CAUTION WHEN REMOVING

- 3. Remove the factory magazine spring and follower from the tube.
- 4. Thoroughly clean the interior of the magazine tube and **LIGHTLY** coat it with any lubricant.
- 5. Slide the new magazine follower into the tube with the solid end facing the receiver.

 11-87 Models Align the grooves in the follower with the tabs of the magazine tube to allow it to drop into the tube.
- 6. Slide the stainless steel magazine spring into the tube, guide the 3 shot plug into the spring, and put the retainer over the free end. While pushing the spring into the tube, carefully guide the plug and retainer into the end of the magazine tube. You will have to guide the spring coils into the tube until the retainer contacts it.

THE 3 SHOT PLUG WILL NEED TO BE SHORTENED FOR USE IN 3-1/2" CHAMBERED SHOTGUNS - THE PLUG IS NOTCHED AT THE APPROPRIATE DISTANCE AND MUST BE CUT OR SNAPPED BEFORE USE

- 7. **1100 Models** Gently tap the retainer into the end of the magazine tube until flush. Use care to prevent damaging the magazine tube threads.
 - **11-87 Models** Insert a screwdriver or similar tool in the center slot of the magazine spring retainer and align its grooves with the tabs in the magazine tube. Push the retainer into the tube until it is below the tabs. Rotate the retainer ninety degrees and allow the retainer to be pushed up against the magazine tube tabs. Be sure the top of the retainer extends above the end of the tube.
- 8. Reassemble the bolt assembly and barrel.

You are now ready to enjoy your newly upgraded magazine tube.

